

KOLIATE CO.,LTD.

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PRODUCT SPECIFICATION

PRODUCT DESCRIPTION : STANDARD PINEAPPLE CHUNK IN LIGHT SYRUP

INGREDIENTS : Pineapple, Water, Sugar

PACKAGING

CAN SIZE	108 oz (603x700)
PACKING MEDIA	Light Syrup
ACIDIFICATION	Citric Acid
PACKING	6/3060g per carton

PINEAPPLE CUT

FRUIT SIZE(mm.)	SEGMENT
ø73	7
ø80,83	8
ø95	9

PHYSICAL CHARACTERISTIC

FRUIT STYLE	: 'CHUNK	
NET WEIGHT	: min.	3,060 g
DRAINED WEIGHT	: min. Average	1,840 g
VACUUM	: min.	5 in.Hg.
HEADSPACE	: max.	27/32 mm.

DIMENTION

FRUIT SIZE	THICKNESS (mm)	LENGTH (mm.)	ARC WIDTH	
			INNER(mm)	OUTER(mm)
73	18-22	20-24	10-14	26-30
80,83	18-22	21-25	10-14	23-27
95	18-22	26-30	10-14	26-30

CHEMICAL CHARACTERISTIC

TOTAL SOLUBLE SOLID	:	14-18 °Brix
pH	: max.	4.5
% Acidity	: max. Individual	1.1% 0.45±0.1%

OTHER APPEARANCE

COLOR	: Reasonably good, Maximum 20% by count <0.50ppm.carotene
CHARACTER	: Maximum total core 7% by drained weight
FLAVOR AND ODOUR	: Characteristic of ripened, matured pineapple. No objectionable off flavour or odor

DEFECT

Reasonably Free From Defect (% by weight)

Blemish	Mash	Small pieces	Big pieces	Total
12.5	15	15	15	15

*Small pieces weighing <5g

**Big pieces weighing >1.5 as much as the average weight of all the normal piece